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AMENDMENTS TO THE CLAIMS:

1. (Currently Amended) A method for fabricating a silicide for a semiconductor device, said method comprising:

depositing a metal containing silicon or a metal alloy on a silicon substrate;

reacting said metal containing silicon or said alloy to form a first silicide phase;

etching any unreacted metal containing silicon or alloy;

depositing a silicon cap layer over said first silicide phase;

reacting the silicon cap layer to form a second silicide phase, for said semiconductor device; and

etching any unreacted silicon from said silicon cap layer.

- 2. (Original) The method of claim 1, wherein said substrate comprises a bulk silicon substrate.
- 3. (Original) The method of claim 1, wherein said substrate comprises a silicon-on-insulator (SOI) substrate.
- 4. (Currently Amended) A method for fabricating a silicide for a silicon region, said method comprising:

depositing a metal containing silicon or a metal alloy on a bulk silicon substrate;

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reacting said metal containing silicon or said alloy to form a first silicide phase; etching any unreacted metal containing silicon or alloy; depositing a silicon cap layer over said first silicide phase; reacting the silicon cap layer to form a second silicide phase; and etching any unreacted silicon from said silicon cap layer.

- 5. (Previously Presented) The method of claim 4, wherein said depositing of said metal containing silicon comprises performing a blanket deposition, wherein said metal comprises one of Co and Ti.
- 6. (Original) The method of claim 5, wherein said blanket deposition includes cobalt having a film thickness in a range of approximately 7 nm to approximately 8 nm.
- 7. (Previously Presented) The method of claim 6, wherein said blanket deposition is followed by a TiN cap deposition for preventing oxidation during a subsequent anneal processing.
- 8. (Currently Amended) The method of claim 4, wherein said reacting of said metal containing silicon or said alloy comprises performing a first rapid thermal anneal (RTA) to form a metal-silicon phase, such that the deposited metal containing silicon with the underlying bulk silicon substrate, converts some of the Si into metal-Si,

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wherein said etching comprises selectively etching any unreacted metal, thereby leaving the metal-silicon regions intact,

wherein said depositing comprises performing a blanket deposition of a silicon film, and wherein said reacting of said silicon cap comprises performing a second RTA to form a metal di-silicide.

9. (Canceled)

10. (Currently Amended) A method for fabricating a silicide for a silicon region, said method comprising:

reacting said metal or said alloy to form a first silicide phase; etching any unreacted metal or alloy; depositing a silicon cap layer over said first silicide phase; reacting the silicon cap layer to form a second silicide phase; and etching any unreacted silicon from said silicon cap layer, wherein said metal is co-deposited with silicon.

depositing a metal or a metal alloy on a bulk silicon substrate;

11. (Original) The method of claim 10, wherein said metal is cobalt, and a mixture co-deposited is Co_{1-x}Si_x, with x<0.3.

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- 12. (Original) The method of claim 4, wherein said method forms a raised source-drain structure by a blanket deposition which uses processing other than epitaxial processing.
- 13. (Currently Amended) A method for fabricating a silicide, said method comprising: providing a substrate having a silicon layer; depositing a metal containing silicon or a metal alloy over said silicon layer; reacting said metal containing silicon or said alloy to form a first silicide phase; etching any unreacted metal containing silicon or alloy; and depositing a silicon cap layer over said metal containing silicon or said alloy; reacting the silicon cap layer, to form a second silicide phase; and etching any unreacted silicon from said silicon cap layer.
- 14. (Canceled)
- 15. (Canceled)
- 16. (Canceled)
- 17. (Canceled)
- 18. (Canceled)
- 19. (Canceled)
- 20. (Canceled)
- 21. (Canceled)

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22. (Canceled)

- 23. (Previously Presented) The method of claim 1, wherein said first silicide phase comprises the first forming silicide phase.
- 24. (Previously Presented) The method of claim 4, wherein said first silicide phase comprises the first forming silicide phase.
- 25. (Currently Amended) A method for fabricating a silicide for a semiconductor device, said method comprising:

depositing a metal containing silicon or a metal alloy on a silicon substrate;

reacting said metal containing silicon or said alloy to form a first forming silicide phase;

etching any unreacted metal containing silicon or alloy;

depositing a silicon cap layer over said first forming silicide phase;

reacting the silicon cap layer to form a second silicide phase, for said semiconductor

device: and

etching any unreacted silicon from said silicon cap layer.

26. (Currently Amended) A method for fabricating a silicide for a silicon region, said method comprising:

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depositing a metal containing silicon or a metal alloy on a bulk silicon substrate; reacting said metal containing silicon or said alloy to form a first silicide phase; etching any unreacted metal containing silicon or alloy; depositing a silicon cap layer over said first silicide phase; reacting the silicon cap layer to form a second phase; and etching any unreacted silicon from said silicon cap layer, wherein said metal is nickel.

- 27. (Previously Presented) The method of claim 1, wherein said first silicide phase comprises a metal-rich phase.
- 28. (Currently Amended) The method of claim 1, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.
- 29. (Previously Presented) The method of claim 4, wherein said first silicide phase comprises a metal-rich phase.

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- 30. (Currently Amended) The method of claim 4, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.
- 31. (Previously Presented) The method of claim 10, wherein said first silicide phase comprises a metal-rich phase.
- 32. (Currently Amended) The method of claim 10, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.
- 33. (Previously Presented) The method of claim 13, wherein said first silicide phase comprises a metal-rich phase.
- 34. (Currently Amended) The method of claim 13, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.
- 35. (Previously Presented) The method of claim 25, wherein said first forming silicide phase comprises a metal-rich phase.

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- 36. (Currently Amended) The method of claim 25, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.
- 37. (Previously Presented) The method of claim 26, wherein said first silicide phase comprises a silicon-rich phase.
- 38. (Currently Amended) The method of claim 26, wherein said depositing said metal containing silicon or said metal alloy is for extending a temperature window in which a silicide metal-rich phase exists.